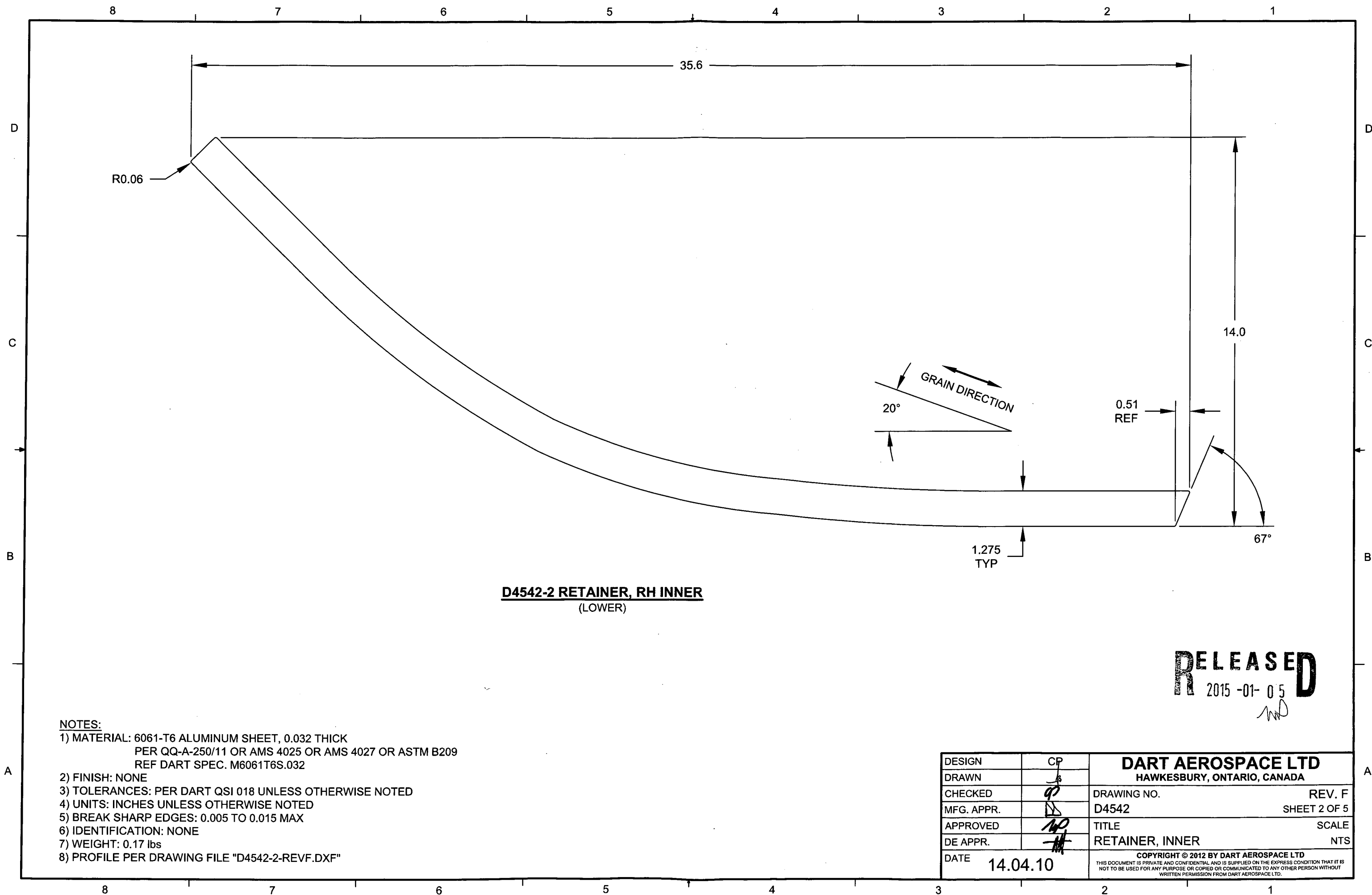


D4542-1 RETAINER, LH INNER
(LOWER)

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.17 lbs
- 8) PROFILE PER DRAWING FILE "D4542-1-REV.F.DXF"

F	UPDATE D4542-5	MB	14.04.10
E	-1 AND -2 NUTPLATE HOLES ELIMINATED. SHT 4 ZONE C7 2.87 DIM WAS 2.70, ZONE C5 10.32 DIM WAS 10.01 (0.20" OF MATERIAL ADDED TO BOTH ENDS OF THE PART FOR TRIM ON INTSL).	AJS	14.03.17
D	RMV HOLES & ADD FINISH FOR -3/-7	CP	13.02.04
C	CORRECT (MIRROR) HOLE LOC. ON -7 (ZN C3-5)	CP	12.07.12
B	RMV FINISH & ADD HOLES (-1/-2/-3/-5/-7) ADD/MODIFY ORIENTATION MARK (C2-4, C5-6)	CP	12.04.20
A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JB</i>		
CHECKED	<i>92</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>ND</i>	D4542	SHEET 1 OF 5
APPROVED	<i>40</i>	TITLE	SCALE
DE APPR.	<i>11</i>	RETAINER, INNER	NTS
DATE	14.04.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

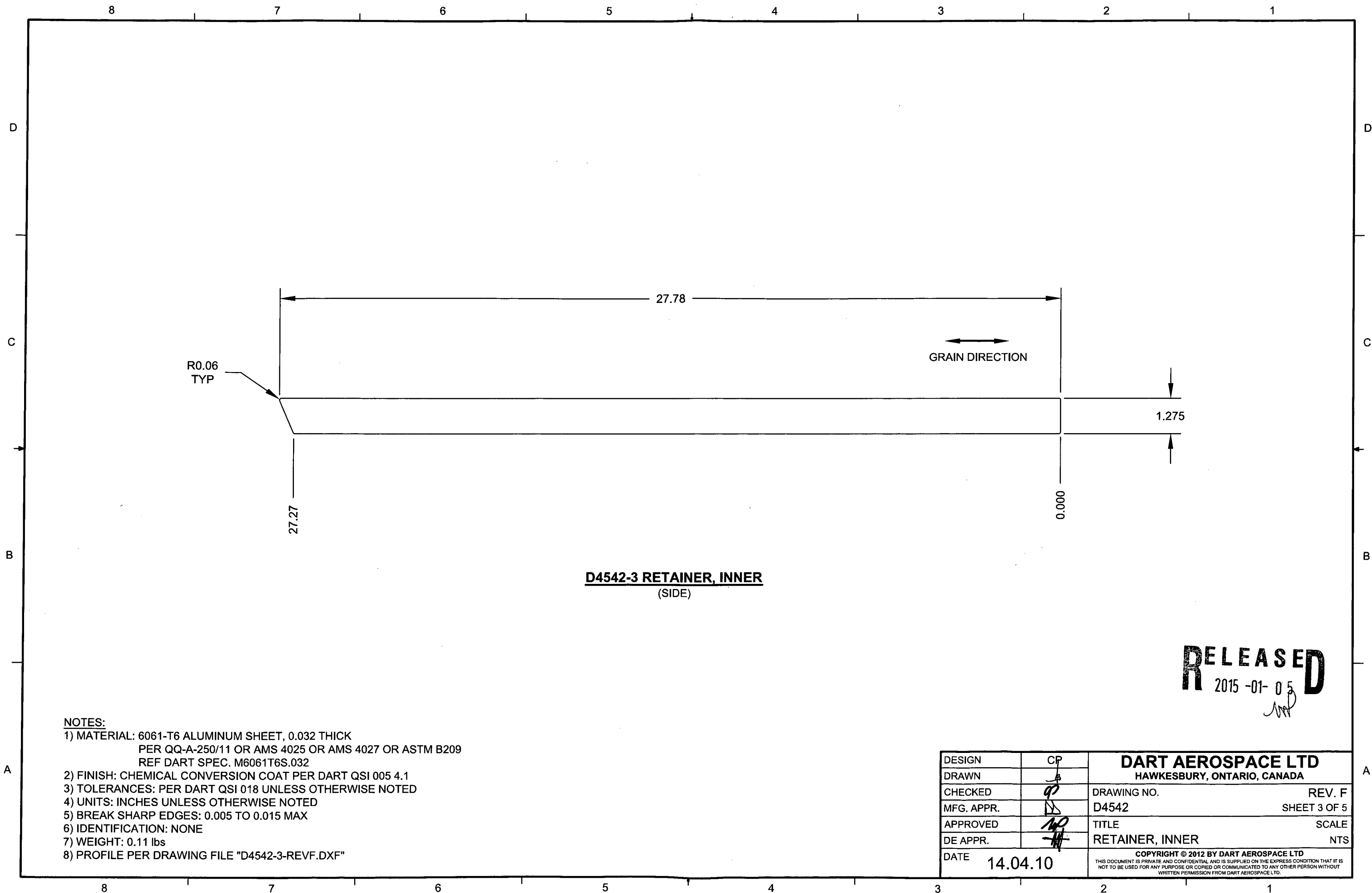


D4542-2 RETAINER, RH INNER
(LOWER)

RELEASED
2015-01-05
WJ

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.17 lbs
 - 8) PROFILE PER DRAWING FILE "D4542-2-REVF.DXF"

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	<i>JB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>qj</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>JD</i>	D4542	SHEET 2 OF 5
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	RETAINER, INNER	NTS
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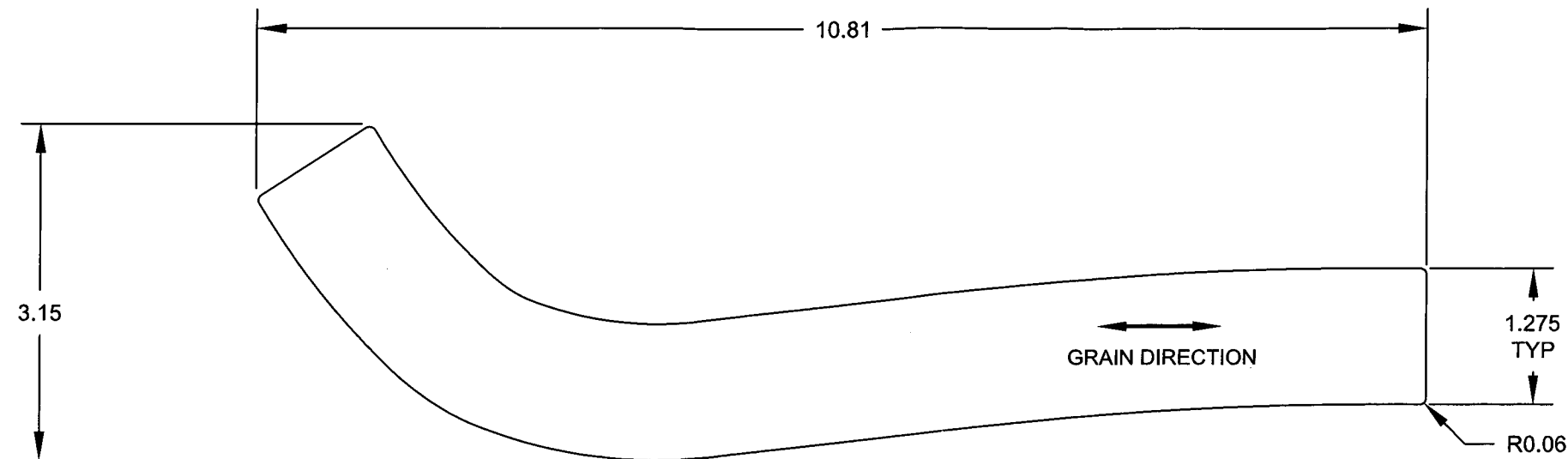


D4542-3 RETAINER, INNER
(SIDE)

RELEASED
2015-01-05

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.11 lbs
 - 8) PROFILE PER DRAWING FILE "D4542-3-REVF.DXF"

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	J	HAWKESBURY, ONTARIO, CANADA	
CHECKED	q	DRAWING NO.	REV. F
MFG. APPR.	D	D4542	SHEET 3 OF 5
APPROVED	140	TITLE	SCALE
DE APPR.	H	RETAINER, INNER	NTS
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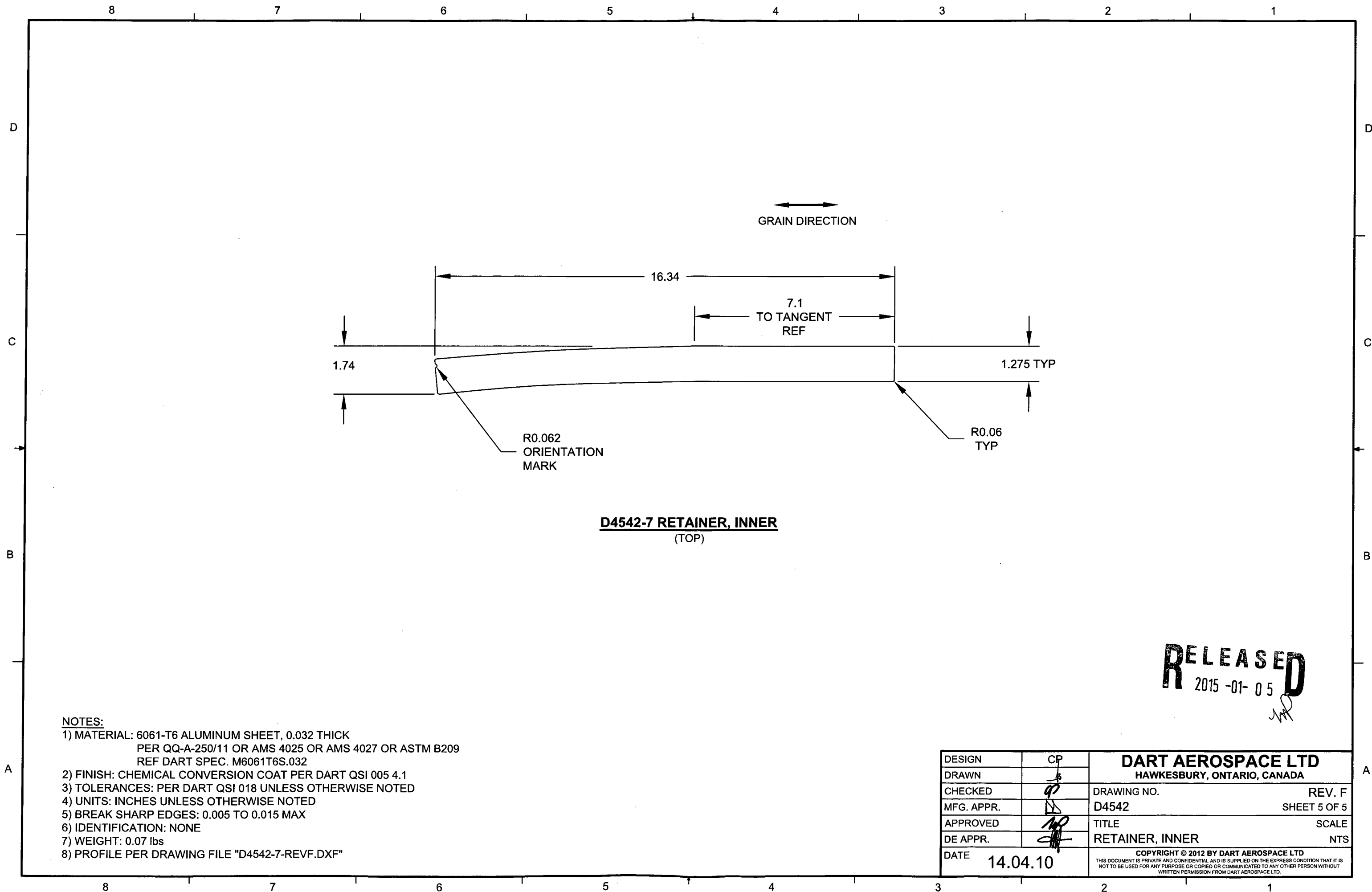
D4542-5 RETAINER, INNER
(TOP CORNER)

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs
- 8) PROFILE PER DRAWING FILE "D4542-5-REVF.DXF"

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	J	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. F
MFG. APPR.	D	D4542	SHEET 4 OF 5
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	RETAINER, INNER	NTS
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RELEASED
2015-01-05
JW



D4542-7 RETAINER, INNER
(TOP)

RELEASED
2015-01-05

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.07 lbs
 - 8) PROFILE PER DRAWING FILE "D4542-7-REVF.DXF"

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D4542	SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	RETAINER, INNER	NTS
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